

# SURE SEAL<sup>®</sup>

a brand of **NIBCO<sup>®</sup>**



## NIBCO<sup>®</sup> SURE SEAL<sup>®</sup> LBF LINED BUTTERFLY VALVE

NIBCO offers a comprehensive selection of butterfly valves for industrial and commercial applications that are available in a broad range of materials, sizes, and pressures. Sure Seal valves will exceed your application expectations and, like all NIBCO products, guarantee superior quality, performance, and service.

# Sure Seal® LBF Series Lined Butterfly Valves



**Design Criteria** - All Sure Seal LBF Series butterfly valves conform to the following specifications: PED 97/23/EC, ISO 5752/20 (5752/25 for 14"), ISO 5211 (Mounting Flanges), EN-12266-1, API 609, MSS SP-67, MSS-SP25 and ASME B16.5. Valves are also available in conformance with the PN10 requirements.

**Bubble Tight Shut-Off** - All Sure Seal valves feature a non-wetted, 360° radially-loaded, elastometric energizer that is engineered to provide uniform pressure to the outer circumference of the liner and disc. This energizer ensures **absolute bubble tight shut-off**. Each valve is individually tested and certified for 100% bubble tight shut-off per the EN558-1/T5 and API 598 criteria.

**Mechanical Shaft Sealing Mechanism** - The Sure Seal state-of-the-art mechanical shaft-sealing mechanism features an industry-proven, three-point, dynamically-loaded Belleville spring technology. The primary seal is created by Belleville springs exerting an axial force at the liner/disc hub interface. The secondary seal is created at the PFA encapsulated stem /PTFE collar interface, and the tertiary seal is created by a radially loaded fluorocarbon O-ring that is strategically placed around the top of the PTFE extended collar. The unique, spherical shape of the Sure Seal disc and liner eliminates the axial cold flow and deformation problems typical of conventional lined butterfly valves, resulting in a reliable, maintenance-free, environmentally safe stem seal.

**Disc Swing Clearance** - The disc swing of all Sure Seal lined high-performance butterfly valves is compatible with PTFE and other fluoropolymer-lined piping systems as well as other metallic, lined and non-metallic piping systems. This results in the elimination of spacers during installation.

**ISO 5211 Mounting Flange** - The Sure Seal ISO 5211 mounting flange allows the direct mounting of actuators; thus, eliminating hysteresis and costly automation hardware.

**Permeation Resistance** - Sure Seal MPTFE lining features a minimum lining thickness of 3mm and was developed to provide long-term resistance to permeation, absorption, and swelling. Our lining technology features a substantially greater crystallinity, density and lower melt viscosity during the sintering process than conventional fluoropolymer-lined valves. This results in lower rates of permeation, diffusion and absorption. The industry-proven results of our MPTFE technology include long-term, maintenance-free operation in harsh environments such as halogens, chlorinated organics and hydrochloric acid applications.

**Reduced Liner Cold Flow** - The Sure Seal mechanically enhanced MPTFE liner technology is specifically engineered to reduce the effects of cold flow; thus, facilitating the installation of our valves. The MPTFE technology features superior joint, creep and vacuum resistance, especially at elevated temperatures, placing Sure Seal valves in a performance class of its own. The LBF design features spherically-molded and machined, wide-liner sealing surfaces that are securely anchored within the faces of the valve body by a series of concentric serrations, resulting in the reduction of radial cold flow.

**Robust Body Construction** - The robust body construction of the Sure Seal LBF valve is designed to be equally as strong as the PN10/16 counter flanges it will be fastened to when used. Our technically-superior design eliminates the deflection problems experienced by conventional lined butterfly valves, resulting in improved flange sealing properties. Valve bodies meet the minimum wall thickness requirement specified in ASME B16.42.

**External Corrosion Protection** - Polyester polyurethane powder coating. Test conforms to ASTM B117.

**Chlorine Valves** - Sure Seal LBF series lined butterfly valves are ideally suited for chlorine gas service. Valves for these services are thoroughly cleaned, degreased and packaged per our factory certified procedures.

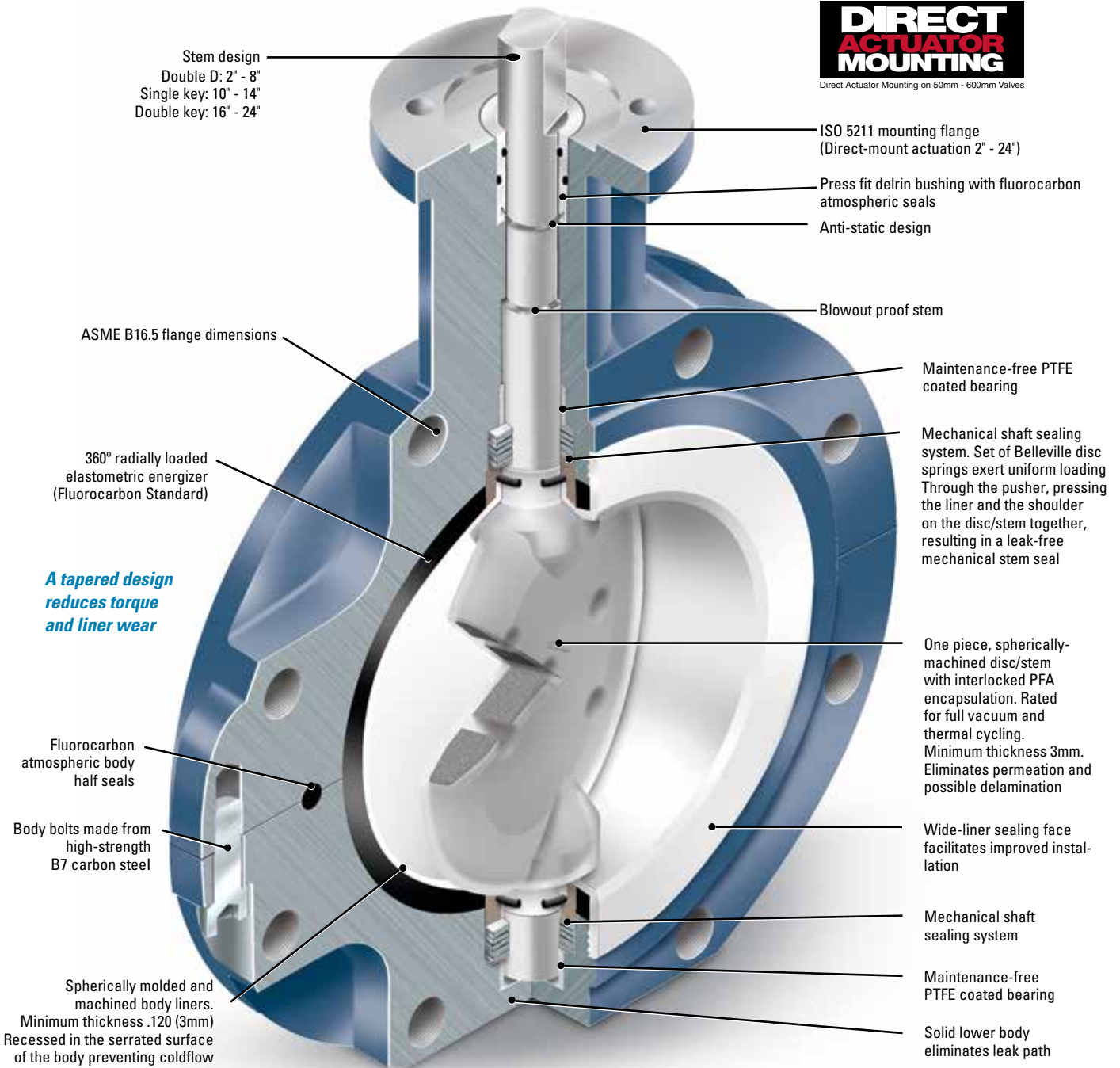
## The Sure Seal Mission

Sure Seal specializes in the design and manufacture of industrial valves and components for any application requiring the safe and efficient processing, movement, control and storage of dry bulk and liquid materials. Sure Seal products are used in the chemical, food processing, pulp and paper, waste water, high-purity liquids, brewery, steel processing, marine barge, ship building, dry bulk transportation, and pharmaceutical industries, among others.

Known around the world for their quality, reliability and exceptional performance, Sure Seal products include: butterfly valves, lined ball valves, actuators, high-purity butterfly valves, sample valves and sanitary valves.

*Visit our website for the most current information.*

**Sure Seal® LBF Series lined butterfly valves feature “The most effective technology” available for controlling and isolating corrosive, high-purity and abrasive process media. Our valves incorporate the absolute highest standards of quality, performance, safety, and reliability that is required by the most demanding industries.**



## Materials

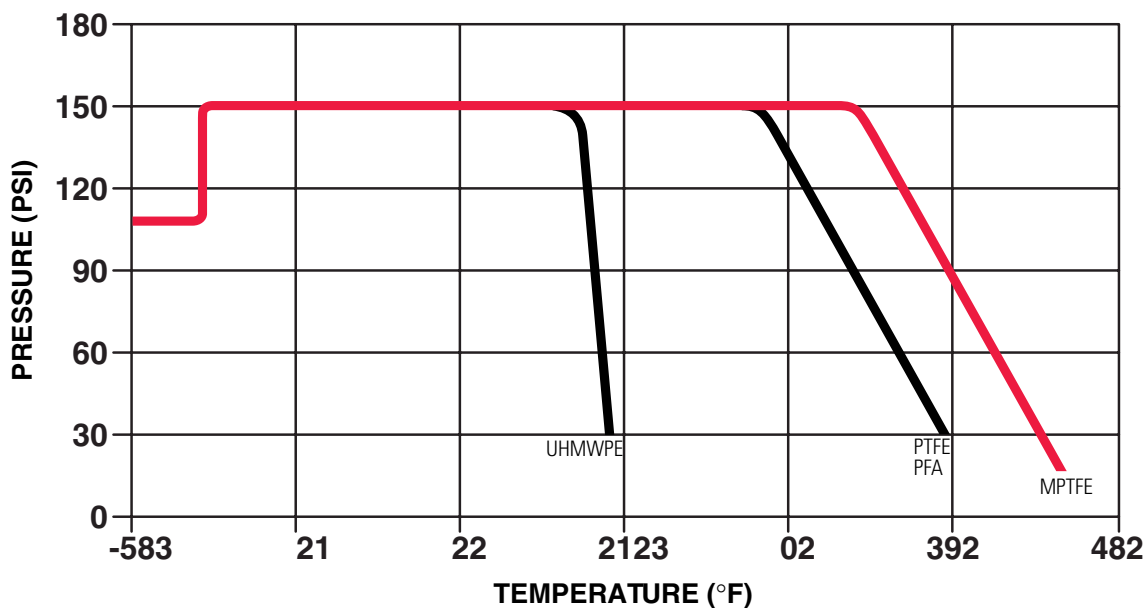
The PFA/MPTFE disc/liner combination provides the ultimate in corrosion resistance. The MPTFE liner is made from molecular enhanced PTFE to ensure the densest seat possible. Then, it is machined to strict tolerances. The one piece disc/stem has a 3mm thick precision-molded PFA locked-in-liner, encapsulating the wetted surfaces of the 255 duplex stainless steel core. This eliminates the permeation and delamination commonly found in lined butterfly valves. Fluorocarbon elastomer backup rings are fitted to give a bubble tight shut-off at minimum operating torque. The stem seal is mechanical with a set of Belleville disc springs. This provides a live load to keep the sealing surfaces under a constant controlled pressure. The result is a butterfly valve with a maintenance-free seal and high cycle life.

An UHMWPE (ultra high molecular weight polyethylene), PFA and ETFE liners are also available with various body, stem and disc materials in the same configuration.

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# Sure Seal® LBF Series Pressure/Temperature & Flow Rate Charts

## Pressure/Temperature Curve of Valve Linings



Max DP at 100°F 2"-10" 150 PSIG.  
Max DP at 100°F 12"-24" 100 PSIG.

## Sure Seal Lined Butterfly Flow Rate Values Cv

### Valve Disc Angle of Degrees Open

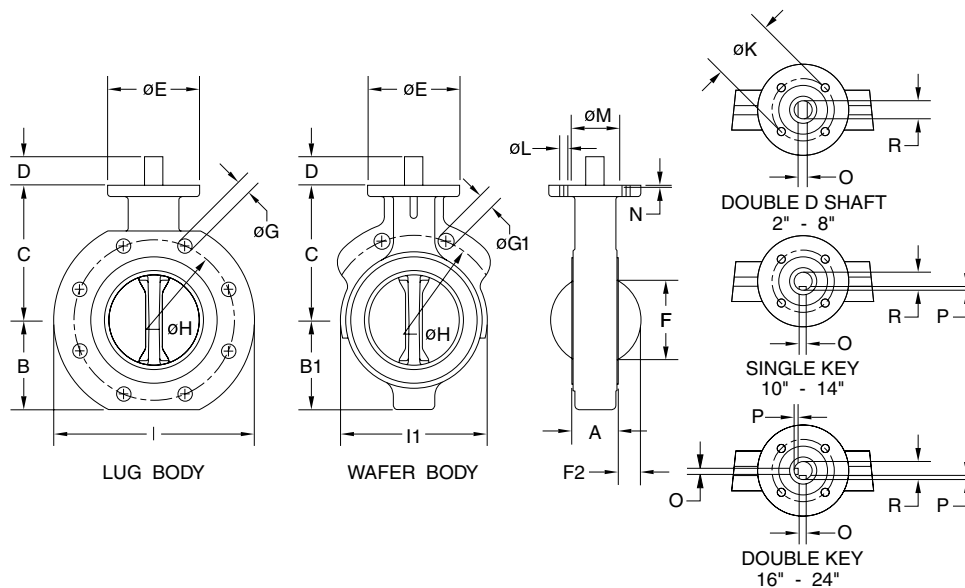
Valve Size	20	30	40	50	60	70	80	90
2"	8	20	43	73	111	159	205	233
3"	18	40	86	150	229	326	405	473
4"	24	59	117	199	314	474	597	720
6"	74	160	289	485	793	1174	1500	1838
8"	117	283	571	977	1451	2231	2964	3750
10"	211	422	857	1400	1943	2919	4403	5441
12"	319	630	1200	2075	3215	4783	7191	8699
14"	422	797	1424	2172	3475	5489	8662	10568
16"	616	1189	1786	2956	5103	7902	11160	13693
18"	817	1543	2742	4734	7685	11312	15063	18321
20"	1094	1992	3664	6578	10021	14509	19133	22133
24"	1576	2669	5188	9209	14088	20418	26313	30409

All values represented in US gallons per minute (GPM).

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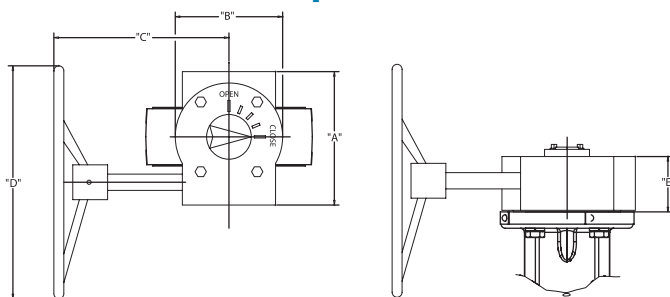
# Sure Seal® LBF Series Lined Butterfly Valve Dimensions



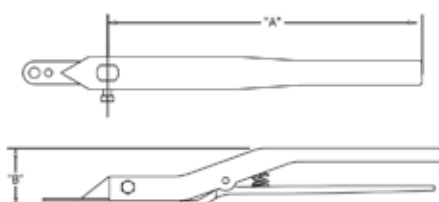
ANSI 150																					
Valve Size	A	B	B1	C	D	E	F	F2	G	G1	H	I	I1	K	L	M	N	ISO	O	P	R
2	1.69	2.28	2.20	5.12	1.25	4.02	1.22	0.24	4 x 5/8 - 11	2 x 3/4	4.75	6.02	4.09	2.76	0.35	2.205	0.14	F07	0.375		0.500
3	1.81	3.46	3.31	6.50	1.25	4.02	2.48	0.67	4 x 5/8 - 11	2 x 3/4	6.00	8.27	5.69	2.76	0.35	2.205	0.14	F07	0.438		0.551
4	2.05	4.02	3.94	7.28	1.25	4.02	3.54	1.06	8 x 5/8 - 11	2 x 3/4	7.50	9.65	6.46	2.76	0.35	2.205	0.14	F07	0.500		0.750
6	2.19	4.92	4.92	8.54	1.18	4.02	5.31	1.81	8 x 3/4 - 10	2 x 7/8	9.50	11.61	8.66	2.76	0.35	2.205	0.14	F07	0.625		0.875
8	2.36	6.30	6.22	9.65	1.18	5.98	7.44	2.80	8 x 3/4 - 10	2 x 7/8	11.75	14.44	10.79	4.92	0.56	3.425	0.14	F12	0.625		0.875
10	2.68	7.64	7.48	10.63	2.25	5.98	9.41	3.62	12 x 7/8 - 9	2 x 1	14.25	16.97	12.99	4.92	0.56	3.425	0.14	F12	0.250	0.125	1.125
12	3.08	9.02	8.86	12.13	2.40	5.98	11.42	4.41	12 x 7/8 - 9	2 x 1	17.00	20.31	14.94	4.92	0.56	3.425	0.14	F12	0.250	0.125	1.125
14	3.62	10.08		12.99	2.40	8.27	12.91	4.92	12 x 1 - 8		18.75	22.82		6.50	0.83	5.197	0.20	F16	0.250	0.125	1.125
16	4.02	11.50		14.37	1.46	8.27	14.84	5.75	16 x 1 - 8		21.25	25.45		6.50	0.83	5.197	0.20	F16	0.500	0.216	1.250
18	4.49	12.28		15.75	1.97	8.27	16.72	6.46	16 x 1 1/8 - 8 UN		22.75	27.04		6.50	0.83	5.197	0.20	F16	0.500	0.216	1.875
20	5.00	13.49		17.13	2.00	8.27	18.78	7.24	20 x 1 1/8 - 8 UN		25.00	29.54		6.50	0.83	5.197	0.20	F16	0.500	0.216	1.875
24	6.06	15.72		20.08	2.46	8.27	22.05	8.46	20 x 1 1/4 - 8 UN		29.50	34.50		6.50	0.83	5.197	0.20	F16	0.500	0.216	1.875

Note: All Valves are designed in conformance with API 609 standards.  
Valves greater than 24" are available on separate data sheets.

## LBF Series Gear-Op and Handle Dimensions



Dimension					
Valve Size	"A"	"B"	"C"	"D"	"E"
2" - 6"	5.07"	4.00"	5.77"	8"	2.65"
8" - 12"	6.90"	6.00"	9.50"	12"	3.00"
14" - 16"	7.80"	6.70"	9.00"	16"	3.00"
18"-24"	11.50"	10.25"	10.75"	16"	4.40"



Dimension		
Valve Size	"A"	"B"
2" - 6"	10.33"	1.13"
6"	12.875"	2.15"

Visit our website for the most current information.

Torque Values						
	Breakaway Torque*		Body Style			
	MPTFE		Wafer		Lug	
Size ANSI	Nm	In Lbs	Kg	Lbs	Kg	Lbs
2	30	266	2.6	5.7	4.7	10.4
3	44	399	4.3	9.5	8.9	19.6
4	60	531	6.3	13.9	12.3	27.1
6	114	1009	10.9	24.0	17.7	39.0
8	190	1682	16.2	35.7	28.8	63.5
10	300	2655	24.1	53.1	40.3	88.8
12	400	3540	31.2	68.8	61.4	135.3
14	465	4115			87.8	193.5
16	615	5443			92.4	203.7
18	755	6682			112	246.9
20	920	8142			122.2	269.3
24	1200	10620			183.1	403.6

\*Actual operating torques will be lower. When sizing actuator, multiply torque values by 1.25 safety factor.

## Sure Seal® LBF Series Lined Butterfly Valve

### Ordering Information

SIZE	BODY STYLE	ELASTOMER	LINER	DISC/STEM	OPERATOR
2 2"	W Wafer	V Fluorocarbon	P MPTFE	P PFA Lined 255SS	00 Bare Stem
3 3"	L Lug	S Silicone	T PTFE	E ETFE Lined 255SS	01 Lever Locking Handle
4 4"		H Hypalon	U UHMWPE	A Alloy 20	02 Manual Gear
6 6"		E EPDM	E ETFE	B Hastelloy B	03 Double Acting Pneumatic Actuator
8 8"	<b>BODY MATERIAL</b>		A PFA	I Inconel 600	04 Fail Open Pneumatic Actuator
10 10"	1 A395 Ductile Iron			S 316L Stainless Steel	05 Fail Closed Pneumatic Actuator
12 12"	2 316 Stainless Steel			SP 316L Stainless Steel Polished	06 Electric Actuator
14 14"				T Titanium Grade 2	07 Hydraulic Actuator
16 16"				H Hastelloy C276	
18 18"					
20 20"					
24 24"					

Sample Ordering Code	
LBF-8-L-1-V-P-P-02-EP-F	
Type of Valve	8
Size	L
Body Style	1
Body Material	V
Elastomer	P
Liner	P
Disc/Stem Material	02
Operator	EP
Accessories (if applicable)	F
Options (if applicable)	

ACCESSORIES	OPTIONS
P Pneumatic Positioner	S Solenoid Valve
EP Electro Pneumatic Positioner	F Filter Regulator W/ Gauge
PS Proximity Switch Box	M Manual Override
LS Micro Limit Switches	

For additional options and materials contact your nearest Sure Seal distributor.

## Quality Assurance

Sure Seal LBF Series lined butterfly valves are strictly produced under a company-committed, statistical quality assurance process to assure defect-free products that are delivered to our customers on time. All valves are manufactured utilizing the latest computer-aided production methods and molding technology, guaranteeing control of the manufacturing process and reduction of rework. Each valve is individually tested in accordance with the EN558-1/T5 and API 598 specifications and is spark tested with 30,000 volts to assure lining integrity. Each valve is individually designed and tested using applicable standards as a minimum requirement. A PMI process is performed on all critical components allowing total identification. Valves are also subject to visual and dimensional examinations as well as functional tests. Upon successfully completing all testing, each valve is assigned a stainless steel serial numbered identification plate that quickly identifies the valve and assures complete traceability. Mill Test Certificates are available upon request.

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# Sure Torque® Series ST Actuators



The Sure Torque Series ST is a proven winner in today's market. With over 14 sizes and 90°, 120°, 135°, 180°, 240° and 270° rotation, the Sure Torque actuator can accommodate any situation.

All Sure Torque actuators can be easily field converted from double acting to spring return by inserting the correct number of spring cartridges to the double acting unit, thus eliminating bulky housing extensions, saving weight and space. Specially designed, preloaded self-contained spring cartridges are completely contained before end cap screws release, ensuring the safest installation and removal.

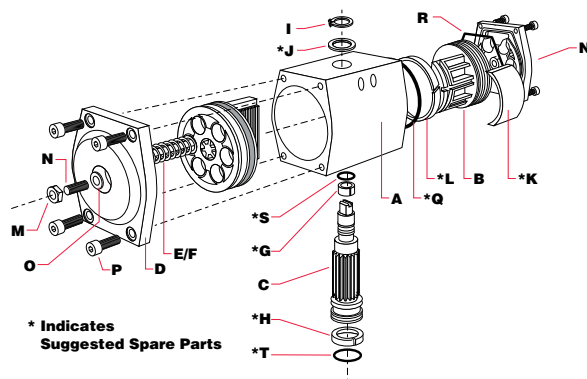
The Sure Torque Series ST is an uncomplicated compact design. Internal porting eliminates the need for costly, external tubing. Accessory mounting is to NAMUR standards. Solenoid mounting to NAMUR specifications is available, and is standard on sizes STU148 and above.

The Sure Torque Series ST is available with a variety of accessories. Direct mount solenoids are available in NEMA 4, 7, and 9 in standard and special voltages. Limit switches are available in NEMA 4, 7 and 9. Positioners can be supplied to receive .207-1.034 bar or 4-20 mA input control signals. Declutchable manual gear overrides are available for all size actuators.

The actuator drive side directly mounts to Sure Seal butterfly valves. Available in ISO 5211 Dimensional Standards to meet your needs.

Safe, compact, versatile, rugged, long-lasting and economical. The Sure Torque Series ST is the best choice for your actuation needs. Call or write for further information.

## Series ST Materials



	Qty.	Description	Material
A	1	Body	Anodized aluminum Polyester epoxy coating
B	2	Piston**	Die cast aluminum
C	1	Pinion	E.N.P. ASTM B656 Steel
D	2	End cap**	Epoxy coated aluminum
E	Max 12	Spring	Epoxy coated steel
F	Max 12	Spring cartridge	Acetal/brass
G	1	Upper pinion bearing	Acetal 500
H	1	Lower pinion bearing	Acetal 500
I	1	Circlip	E.N.P. ASTM B656 Steel
J	1	Pinion washer	Acetal 500
K	2	Piston skate	Acetal 500
L	2	Piston guide ring	Acetal 500
M	2	Sealing nut	304 Stainless Steel
N	2	Travel stop	304 Stainless Steel
O	2	Travel stop O-ring	Buna-N
P	8	End cap screw	304 Stainless Steel
Q	2	Piston O-ring	Buna-N
R	2	End cap O-ring	Buna-N
S	1	Upper pinion O-ring	Buna-N
T	1	Lower pinion O-ring	Buna-N

\*\*ST10-ST20 utilize polyilamide materials

## Series ST Accessories



### Limit Switches

Sure Seal® Watchman VPT series are ruggedly designed to meet industrial process requirements for reliable cost effective feedback systems. Sure Seal Sentinel VPT series are ruggedly designed to keep up with today's advanced process control technology. The Sentinel VPT is an accurate, versatile valve position transmitter.

### Positioners

The series SP/SE from SureTorque is designed and manufactured to offer years of trouble free and economical operation. Every component has been field tested and field proven to exceed your expectations of performance and reliability. The series SP/SE simply outperforms every other positioner in its class.



### Solenoids

Sure Seal solenoids are constructed with quality anodized aluminum for the body, phosphate treated black steel springs, copper shading coil and stainless steel core and core tube. We are committed to providing the strength and performance you demand.



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# FEATURING NIBCO® SYSTEMS

NIBCO® PEX Piping Systems • NIBCO® Press System®

## FITTINGS



Wrot and cast copper pressure and drainage fittings • Cast copper alloy flanges  
• Wrot and cast press fittings • ABS and PVC DWV fittings • Schedule 40 PVC pressure fittings • CPVC CTS fittings • CPVC CTS-to-metal transition fittings  
• Schedule 80 PVC and CPVC systems • CPVC metric piping systems  
• CPVC BlazeMaster® fire protection fittings • Lead-Free\* fittings

BlazeMaster® is a registered trademark of The Lubrizol Corporation.  
\*Weighted average lead content ≤0.25%

## VALVES & ACTUATION

Pressure-rated bronze, iron and alloy-iron gate, globe and check valves • Pressure-rated bronze ball valves • Boiler specialty valves • Commercial and industrial butterfly valves • Circuit balancing valves • Carbon and stainless steel ball valves  
• ANSI flanged steel ball valves • Pneumatic and electric actuators and controls  
• Grooved ball and butterfly valves • High performance butterfly valves • UL/FM fire protection valves • MSS specification valves • Bronze specialty valves • Low pressure gate, globe, check and ball valves • Frostproof sillcocks • Quarter-turn supply stops • Quarter-turn low pressure valves • PVC ball valves • CPVC CTS ball valves • Bronze & Iron Y-Strainers • Lead-Free\* valves • Coil-Connect® Kits

\*Weighted average lead content ≤0.25%



## CHEMTROL®



Thermoplastic pipe, valves and fittings in PVC, Corzan® CPVC, polypropylene and PVDF Kynar® • Pneumatic and electric actuation systems

Corzan® is a registered trademark of The Lubrizol Corporation. • Kynar® is a registered trademark of Arkema Inc.

## eNIBCO

EDI—Electronic Data Interchange • VMI—Vendor Managed Inventory  
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AHEAD OF THE FLOW®

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